

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878 Issue date: 3/30/2012 Revision date: 10/22/2024 Supersedes version of: 9/25/2024 Version: 3.5

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture

Trade name : BETA CASE HARDENING COMPOUND

Product code : RUTPEN 0065
Product group : End product

1.2. Relevant identified uses of the substance or mixture and uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

RUTPEN Ltd MEMBURY AIRFIELD IND ESTATE LAMBOURN RG17 7TJ, BERKSHIRE UK T 01488 71926

sales@rutpen.co.uk, www.rutpen.co.uk

1.4. Emergency telephone number

Emergency number : 0333 333 9962

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Not classified

Adverse physicochemical, human health and environmental effects

To our knowledge, this product does not present any particular risk, provided it is handled in accordance with good occupational hygiene and safety practice.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

EUH-statements : EUH032 - Contact with acids liberates very toxic gas.

EUH066 - Repeated exposure may cause skin dryness or cracking.

2.3. Other hazards

Contains no PBT and/or vPvB substances ≥ 0.1% assessed in accordance with REACH Annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Tetrapotassium hexacyanoferrate	CAS-No.: 13943-58-3 EC-No.: 237-722-2	≥ 50 – < 75	Aquatic Chronic 2, H411
Calcium bis(dihydrogenorthophosphate)	CAS-No.: 7758-23-8 EC-No.: 231-837-1	≥ 5 – < 15	Aquatic Chronic 2, H411

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general : If you feel unwell, seek medical advice.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.

First-aid measures after skin contact : Wash skin with plenty of water.
First-aid measures after eye contact : Rinse eyes with water as a precaution.

First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.

First-aid measures for first aider : First aid workers will be equipped with suitable personal protective equipment.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation : Dust of the product, if present, may cause respiratory irritation after excessive inhalation

exposure. Although no appropriate human or animal health effects data are known to exist, this material is expected to be an inhalation hazard.

Symptoms/effects after skin contact : Repeated exposure may cause skin dryness or cracking.

Symptoms/effects after eye contact : None under normal conditions. Dust from this product may cause eye irritation.

Symptoms/effects after ingestion : None under normal conditions.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Fire hazard : No fire hazard.

Explosion hazard : No direct explosion hazard. Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Advice for firefighters

Firefighting instructions : Fight fire from safe distance and protected location. Do not enter fire area without proper

protective equipment, including respiratory protection.

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained

breathing apparatus. Complete protective clothing.

10/22/2024 (Revision date) GB - en 2/10

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Notify authorities if product enters sewers or public waters. Absorb spillage to prevent

material damage.

For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.

Emergency procedures : Ventilate spillage area.

For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information

refer to section 8: "Exposure controls/personal protection".

Emergency procedures : Evacuate unnecessary personnel.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment : Using a clean shovel, put the material in a dry container and cover without compressing it.

Methods for cleaning up : Mechanically recover the product.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Not expected to present a significant hazard under anticipated conditions of normal use.

Precautions for safe handling : Ensure good ventilation of the work station. Wear personal protective equipment.

Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the

product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Keep in a cool, well-ventilated place away from heat.

Storage conditions : Keep cool. Protect from sunlight.

Packaging materials : Store always product in container of same material as original container.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Exposure controls

Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

Personal protection equipment

Personal protective equipment:

Wear recommended personal protective equipment.

10/22/2024 (Revision date) GB - en 3/10

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Personal protective equipment symbol(s):







Eye and face protection

Eye protection:

Safety glasses

Skin protection

Skin and body protection:

Wear suitable protective clothing

Hand protection:

Protective gloves

Respiratory protection

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Solid Colour : Black. Odour : Not available Odour threshold : Not available Melting point : Not available Freezing point : Not applicable : Not available Boiling point : Not available Flammability : Not applicable Lower explosion limit : Not applicable Upper explosion limit Flash point : Not applicable Auto-ignition temperature : Not applicable Decomposition temperature Not available Not available рΗ pH solution Not available Viscosity, kinematic Not applicable Not available Partition coefficient n-octanol/water (Log Kow) Not available Vapour pressure Not available Vapour pressure at 50°C Not available Not available Density Relative density Not available Relative vapour density at 20°C : Not applicable

9.2. Other information

Particle size

No additional information available

Not available

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Contact with acids liberates very toxic gas.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

Acids.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

Calcium bis(dihydrogenorthophosphate) (7758-23-8)	
LD50 dermal rabbit > 2000 mg/kg bodyweight Animal: rabbit, Guideline: EPA OPPTS 870.1200 (Acut Toxicity), Guideline: OECD Guideline 402 (Acute Dermal Toxicity)	
LC50 Inhalation - Rat	> 2.6 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), Guideline: EU Method B.2 (Acute Toxicity (Inhalation)), Guideline: EPA OPPTS 870.1300 (Acute inhalation toxicity)
Tetrapotassium hexacvanoferrate (13943-58-3)	

Tetrapotassium hexacyanoferrate (13943-58-3)		
LD50 oral rat	> 5110 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity)	
LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal)), Guideline: EPA OPPTS 870.1200 (Acute Dermal Toxicity), Guideline: other:	
Skin corrosion/irritation : Not classified		

Serious eye damage/irritation	:	Not classified
Respiratory or skin sensitisation	:	Not classified
Germ cell mutagenicity	:	Not classified
Carcinogenicity	:	Not classified

	≥ 450 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
	630 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

Reproductive toxicity : Not classified STOT-single exposure : Not classified STOT-repeated exposure : Not classified

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Aspiration hazard : Not classified

BETA CASE HARDENING COMPOUND	
Viscosity, kinematic	Not applicable

11.2. Information on other hazards

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse

effects in the environment.

Hazardous to the aquatic environment, short-term

(acute)

: Not classified

Hazardous to the aquatic environment, long-term

: Not classified

(chronic)

(Circulation)		
Calcium bis(dihydrogenorthophosphate) (7758-23-8)		
LC50 - Fish [1] > 13.5 mg/l Test organisms (species): Oryzias latipes		
EC50 - Crustacea [1]	> 2.9 mg/l Test organisms (species): Daphnia magna	
EC50 72h - Algae [1] > 4.4 mg/l Test organisms (species): Raphidocelis subcapitata (previous names: Pseudokirchneriella subcapitata, Selenastrum capricornutum)		
Tetrapotassium hexacyanoferrate (13943-58-3)		
LC50 - Fish [1]	> 100 mg/l Test organisms (species): Cyprinus carpio	
EC50 - Crustacea [1]	> 100 mg/l Test organisms (species): Daphnia magna	
EC50 72h - Algae [1]	3.1 mg/l Test organisms (species): Raphidocelis subcapitata (previous names: Pseudokirchneriella subcapitata, Selenastrum capricornutum)	

12.2. Persistence and degradability

BETA CASE HARDENING COMPOUND		
Persistence and degradability	Not rapidly degradable	
Calcium bis(dihydrogenorthophosphate) (7758-23-8)		
Persistence and degradability	Not rapidly degradable	
Tetrapotassium hexacyanoferrate (13943-58-3)		
Persistence and degradability Not rapidly degradable		

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Endocrine disrupting properties

No additional information available

10/22/2024 (Revision date) GB - en 6/10

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

12.7. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Regional waste regulation

Waste treatment methods

Sewage disposal recommendations

Product/Packaging disposal recommendations

Additional information

: Disposal must be done according to official regulations.

: Dispose of contents/container in accordance with licensed collector's sorting instructions.

: Disposal must be done according to official regulations.

Comply with applicable regulations for solid waste disposal. Disposal must be done

according to official regulations.

: Do not re-use empty containers.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID	
14.1. UN number or ID n	14.1. UN number or ID number				
UN -	Not applicable	Not applicable	Not applicable	Not applicable	
14.2. UN proper shippin	g name				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable	
14.3. Transport hazard class(es)					
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable	
14.4. Packing group					
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable	
14.5. Environmental hazards					
Dangerous for the environment: No	Not applicable	Not applicable	Not applicable	Not applicable	
No supplementary information available					

14.6. Special precautions for user

Overland transport

No data available

Transport by sea

Not applicable

Air transport

Not applicable

Inland waterway transport

Not applicable

Rail transport

Not applicable

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU-Regulations

REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

Council Regulation (EC) for the control of dual-use items

Contains no substance subject to the COUNCIL REGULATION (EC) for the control of dual-use items

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Indication of changes		
Section	Changed item	Comments
	Revision date	Modified
1.1	Trade name	Added
1.1	Product group	Added
1.1	Name	Modified
1.1	Product code	Modified
2.1	Adverse physicochemical, human health and environmental effects	Modified
3	Composition/information on ingredients	Modified
4.1	First-aid measures for first aider	Added
4.1	First-aid measures general	Added
4.1	First-aid measures after eye contact	Modified
4.2	Symptoms/effects after ingestion	Added
4.2	Symptoms/effects after inhalation	Added

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Indication of changes		
Section	Changed item	Comments
4.2	Symptoms/effects after eye contact	Modified
5.1	Unsuitable extinguishing media	Added
5.2	Explosion hazard	Added
5.2	Fire hazard	Added
5.3	Firefighting instructions	Added
6.1	Emergency procedures	Added
6.1	Protective equipment	Added
6.1	General measures	Added
6.1	Emergency procedures	Modified
6.3	For containment	Added
7.1	Additional hazards when processed	Added
7.1	Precautions for safe handling	Modified
7.2	Packaging materials	Added
7.2	Technical measures	Added
7.2	Storage conditions	Modified
8.2	Personal protective equipment	Added
9	Flammability (solid, gas)	Removed
13.1	Product/Packaging disposal recommendations	Added
13.1	Sewage disposal recommendations	Added
13.1	Additional information	Added
13.1	Regional waste regulation	Added

Abbreviations and acronyms:		
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways	
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road	
ATE	Acute Toxicity Estimate	
BCF	Bioconcentration factor	
BLV	Biological limit value	
BOD	Biochemical oxygen demand (BOD)	
COD	Chemical oxygen demand (COD)	
DMEL	Derived Minimal Effect level	
DNEL	Derived-No Effect Level	
EC-No.	European Community number	
EC50	Median effective concentration	
EN	European Standard	
IARC	International Agency for Research on Cancer	
IATA	International Air Transport Association	

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Abbreviations and acronyms:		
IMDG	International Maritime Dangerous Goods	
LC50	Median lethal concentration	
LD50	Median lethal dose	
LOAEL	Lowest Observed Adverse Effect Level	
NOAEC	No-Observed Adverse Effect Concentration	
NOAEL	No-Observed Adverse Effect Level	
NOEC	No-Observed Effect Concentration	
OECD	Organisation for Economic Co-operation and Development	
OEL	Occupational Exposure Limit	
PBT	Persistent Bioaccumulative Toxic	
PNEC	Predicted No-Effect Concentration	
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail	
SDS	Safety Data Sheet	
STP	Sewage treatment plant	
ThOD	Theoretical oxygen demand (ThOD)	
TLM	Median Tolerance Limit	
VOC	Volatile Organic Compounds	
CAS-No.	Chemical Abstract Service number	
N.O.S.	Not Otherwise Specified	
vPvB	Very Persistent and Very Bioaccumulative	
ED	Endocrine disruptor	

Full text of H- and EUH-statements:	
Aquatic Chronic 2	Hazardous to the aquatic environment – Chronic Hazard, Category 2
EUH032	Contact with acids liberates very toxic gas.
EUH066	Repeated exposure may cause skin dryness or cracking.
H411	Toxic to aquatic life with long lasting effects.

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.